

Work Order ID 53092

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Item ID: D350-567-115

Accept



Setup Start



Revision ID: D

Stop



Item Name: Interior Floor Window

Start Date: 21/10/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: PL

Date: 09-10-22 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-567-115 CHG003

out N/A

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

96/129 *40*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

2) 5 or 10

40

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Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-115 Location: <u>PP</u> PPP Rev: <u>PP</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

B53089

9/11/3 54

09/11/03

PP 0911-2

Picklist Print

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Work Order ID: 53092

Parent Item: D350-567-115RevD

Parent Item Name: Interior Floor Window


Start Date: 21/10/2009

Required Date: 04/11/2009


Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN526C632R12  Screw		Purchased	No			110	Each	256.0000	36.0000		9/10/09	SV

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	256	
110915	1	
111916	55	
112410	200	

AN960JD6  Washer		Purchased	No			110	Each	1,473.000	36.0000		9/10/09	SP
---	--	-----------	----	--	--	-----	------	-----------	---------	--	---------	----

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	1473	
104537	1114	
6085	359	

1x SP
35x SP

3x SP
33x

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Parent Item: D350-567-115RevD

Parent Item Name: Interior Floor Window

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2463RevA <i>tl</i>		Manufactured	No			110	f	691.3252	17.6400			
<i>S</i> <i>74</i>											9/10/29	sf
Seal												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	75.3752	
25153	0	
31350	1.8278	
34305	18.25	
41121	3.75	
43841	51.5474	

Main Warehouse

ST404	615.95	
50075	615.95	

1X (d2463-0530 AS PER DWG) CUT TO 53.00" - *measured 9/10/29*

D3293-1RevA *tl*

Manufactured No

110 Each 12.0000 4.0000



S
74
Doubler

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	4	
48541	4	

Main Warehouse

ST211	8	
52358	8	

4x sf
9/10/29 *4x sf*

3x sf
1x

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Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 4.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3294-1RevC  Bracket		Manufactured	No			110	Each	9.0000	4.0000		9/10/09	SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

9

51858

9

110

Each

22.0000

4.0000

4x 50

9/10/09 SP

D3295-041RevD

Manufactured

No

Floor Window

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

50101

11

Main Warehouse

ST212

11

50101

11

4x 50

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Start Date: 21/10/2009

Required Date: 04/11/2009

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Start Qty: 4.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3296-041RevA  Door Assembly		Manufactured	No			110	Each	21.0000	4.0000		9/10/09	SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

21

50767

12

51970

9

MS20470AD4-5

Purchased

No

110

Each

2,943.000

8.0000

Rivet, Universal Head

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2943

111916

2943

MS20470AD4-6

Purchased

No

110

Each

2,325.000

460.0000

Rivet, Universal Head

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2325

109371

64

110915

746

112492

1515

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Start Date: 21/10/2009

Required Date: 04/11/2009


Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20470AD4-7 X15 		Purchased	No			110	Each	3,771.000	60.0000		9/10/09	SP
Rivet, Universal Head												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	3771	
110731	1171	
112492	2600	

MS21042L06 9x 		Purchased	No			110	Each	421.0000	36.0000		9/10/09	SP
Nut												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	421	
110123	11	
110731	14	
111548	1	
112243	95	
112369	100	
112433	100	
112465	100	

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REFERENCE ONLY

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08

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